



Output Ratings

| Generator set | Voltage | Hz | Phase | P.F. | Prime | Power | Standb | y Power |
|----------------|----------|-------|----------|--------|-------|-------|--------|---------|
| model | (V) | | | | KVA | KW | KVA | KW |
| ASC413 | 400/230 | 50 | 3 | 0.8 | 375 | 300 | 413 | 330 |
| •220/380V 240/ | 415V 254 | /440\ | / is ava | liable | | | | |

Dimension & weight

| Generator set model | Туре | L*W*H(mm) | Weight(kg) |
|------------------------|--------|----------------|------------|
| ASC413 | Open | 3200*1150*2000 | 2600 |
| ASC415 | Silent | 3900*1700*2200 | 4300 |

Other datas

| Circuit Breaker capacity(A) | 630 |
|-----------------------------|-------|
| Battery Brand | Varta |
| Base Fuel Tank Capacity(L) | 640 |

Notes:

• Standby power: Continuous running at variable load for duration of an emergency. No overload is permitted on these ratings. In accordance with ISO 3046.

• Prime power: Continuous running at variable load for unlimited periods with 10% overload available for 1 hour in any 12 hour period. In accordance with ISO 8528, ISO 3046.

•Standard reference conditions 25°C (77°F) Air Inlet Temp, 100m(328 ft) A.S.L. 30% relative humidity.

Warranty

•The standard warranty period: One year after ex-work or 1000 operation hours whichever come first shall apply.

•Consumable parts(air filter, fuel filter, lube oil filter), All failures and damages due to the mal-operation, neglect of maintenance and operation not according to the operation manual, are out of the scope of warranty.

DIESEL GENERATOR DATA SHEET

Power By SDEC

Model:ASC413



Standard Configuration

• Engine include air, fuel, oil filters, starting motor and charge alternator etc.

- Brushless AC alternator, single bearing, flange connection, w/AVR
- Radiator with engine driven fan mounted on skid

• Channel steel base frame, <550KW base 8hrs mounted fuel tank as standard

- Anti-vibration pads between
- engine/alternator and base frame

• Circuit breaker 3P as standard, 4P optional

• Auto control panel

• Start battery w/ connecting cable and floating battery charger

• Flexbile pipe, exhaust elbow, industrial silencer etc.

· Standard tools kit

• Electric drawing, test report ,operation & maintaince manual of generator etc. •Optional soundproof/Container canopy, ATS cabinet, remote control panel, synchronization panel, movable trailers, heat exchanger, remote horizontal water tank system, external fuel tank, etc



Manufacturer reserves the right to make changes in model, technical specifications, color, equipment and accessories without prior notice.

GENERAL ENGINE DATA

| Engine manufacture | Shanghai Diesel Engine Co., Ltd. (SDEC) |
|---------------------|--|
| Engine brand | SDEC |
| Engine model | 6ETAA12.8-G22 |
| Engine speed (rpm) | 1500 |
| Engine output(kWm) | |
| Standby Power | 373 |
| Prime Power | 339 |
| Engine Type | 4-Cycle, In-line, 6-Cylinder Diesel, water cooled, Turbo charged |
| Bore x Stroke (mm) | 130*161 |
| Displacment (litre) | 12.8L |
| Compression Ratio | 17:1 |

FUEL SYSTEM

| Injection pump | | Longkou in-line "P" type |
|------------------|-----------------|--------------------------|
| Governor | | Electronic |
| Fuel Consumption | on (litre/hour) | |
| | 25% load | 23.1 |
| | 50% load | 40.9 |
| | 75% load | 59.3 |
| | 100% load | 87.9 |

MECHANISM

| Туре | Over head valve |
|----------------------|----------------------------------|
| Number of valve | Intake 2, exhaust 2 per cylinder |
| Valve lashes at cold | Intake 0.4mm, Exhaust 0.65mm |

ENGINEERING DATA

| Heat rejection to coolant | 25.9kcal/sec |
|---------------------------|--------------|
| Heat rejection to CAC | 17.3m3/min |
| Exhaust system | 10kPa max. |
| Exhaust gas temp. | 600 |

COOLING SYSTEM

| Cooling method | Fresh water forced circulation |
|---------------------|--------------------------------|
| Coolant capacity | 23.2L |
| Thermostat | |
| Opening temp. (°C) | 85 |
| Full open temp.(°C) | 95 |
| Thermostat Type | Wax–pellet type |

LUBRICATION SYSTEM

| Lub. Method | Fully forced pressure feed type |
|------------------|---------------------------------|
| Oil pan capacity | Max. 41 liters, Min. 33 liters |
| Oil pump | Gear type driven by crankshaft |
| Oil filter | Full flow, cartridge type |
| Lub. Oil | Refer to Operation Manual |
| | |

ELECTRICAL SYSTE

| Battery Charging Alternator | 28V×55A alternator |
|-----------------------------|----------------------|
| Starting motor | 24V×7.5kW |
| Battery Voltage | 24V |
| Battery Capacity | 180 Ah (recommended) |

ALTERNATOR

| Alternator manufacturer | Leroy-somer Electro-technique (Fuzhou) Company Ltd. | |
|--------------------------|---|--|
| Alternator brand | Leroysomer | |
| Alternator model | TAL-A46-J | |
| Control system | SHUNT | |
| A.V.R. | Included | |
| Voltage regulation | ±1.0% | |
| Insulation system | Class H | |
| Protection | IP23 | |
| Rated power factor | 0.8 | |
| Winding pitch | Two thirds | |
| Winding leads | 6 | |
| Frequency (Hz) | 50 | |
| Voltage (V) | 400 | |
| Phase | 3 | |
| Output ratings (kVA/kW) | | |
| Cont.H-40°C | 410/328 | |
| Standby-27°C | 450/360 | |
| THF | <2% | |
| TIF | <50 | |
| Max. overspeed (Rev/Min) | 2250 | |
| Bearing | Single | |

Control System

Ai Power adopts ComAp AMF9 or Deepsea DSE6120 as the standard controller for single gen-set applications.. AMF25 or DSE7320 for option.





Deepsea DSE6120

Protection function:

- •Low oil Pressure
- •High water temperature
- •High voltage and low voltage
- •Over current
- •Over speed
- Emergency stop
- •Low fuel alarm and shutdown
- •Fail to start

Features

•Single-genset controller for stand-by and prime power applications

- •3 phase AMF function
- •3 phase generator protections
- over/under frequency, over/under voltage, over current
- •True RMS voltage measurement
- •True RMS current measurement
- •Event and performance log

Gen-set ext alarm, Engine hours history, ECU Text alarm, Test Run scheduler

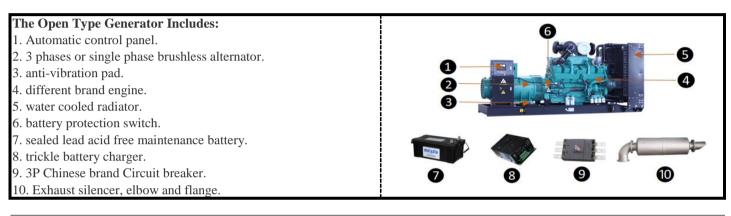
- •Power Measurements
- •User interface
- •Inputs and outputs
- Configurable analogue/digital, binary
- •Direct communication with EFI engines
- •Engine Protections
- Oil pressure, Coolant temperature, Fuel level
- •Breaker control via fasica buttons
- •Fuel Pump control
- •Optional Active Calls(SMS alarm/event)
- •Miscellaneous features
- •Communication interface
- USB plug-in, Optional RS232, RS485, GSM
- •Multiple display languages
- •Start on low battery
- •Real-time clock
- •Zero power mode
- •LCD and LED alarm indication
- •Configuration Suite PC Software.
- IP65 protection class
- •Remote monitoring

Open and Silent Generator

Ai Power silent generator is widely used in residential area which require quiet environment, its reasonable and elegant design not only reduce the noise to applicable to the environment protection, but also a good view on the road. Our 10kva to 650kva generator adopts normal silent canopy, from 650kva to 1500kva adopts 20ft container canopy, the higher power adopts 40HQ container canopy.



Open Generator Standard Supply



Silent Generator Standard Supply

Silent Generator Standard Supply:

- 1. AMF automatic control system
- 2. Fresh air inlet cooling system
- 3. Emerency stop
- 4. 3P Chinese brand Cricuit Breaker
- 5. Cable output placement
- 6. 8hrs strong base fuel tank
- 7. stainless steel hings
- 8. maintenance door



Silent Canopy Features

Silent Canopy Features:

- 1. more than 2mm thick steel canopy.
- 2. High quality paint and strict powder paint processing.
- 3. large-scale impedance combined type silencer.
- 4. Stainless steel door locks and hinges.
- 5. High quality fireproof, soundproof and insulation materials.
- 6. Clear monitoring control panel and outer emergency stop.
- 7. Lifting ear is mounted in the base frame for easy pull.
- 8. Fuel and lub oil drainout is all connected to the canopy.
- 9. Fuel refill opening is on the outer canopy.

